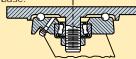
Hamilton®

Heavy Service Casters Series HS — Cap. to 2,000 lbs.

QUALITY FEATURES:

Swivel Construction - 5/16" thick drop forged steel mounting plate (rigid plate 1/4" thick); 1/4" x 2" plate steel legs robotically welded inside and outside to forged steel horn base



Kingpin - Sturdy ¾" dia. integrally forged with mounting plate, threaded for lock nut (guaranteed for life!)

Main Load Bearing - CNC-machined 31/4" diameter raceway; 3/8" diameter hardened and polished steel balls.

Secondary Load Bearing – ¾" precision tapered thrust bearing counteracts radial

Axle - 1/2" dia. hex head with lock nut. Wheel Bearings -

- · Precision Ball Bearings: (superior rollability & no greasing required) rotate on (2) top hat spanners standard in *Duralast*®, Poly-Soft®, and Unilast® wheels.
- · Tapered Roller Bearings: best for towing and side thrust applications.
- Straight Roller Bearings: case hardened, rotate on steel spanner bushing.

Lubrication Fittings - Ball-check type in swivel assembly and wheel hub.

Hamilton's Heavy Service Casters are the toughest casters you can buy in the 2" wide wheel class because of their premium drop forged steel construction. Popularity of this series continues to grow due to the comprehensive range of wheel types, sizes and optional extras available, including heat-treated raceways and dual-wheel models.

OPTIONAL ACCESSORIES

- see pages 18 & 19.
- Swivel Locks 2 or ★4-posi-
- Wheel Brakes (★-IB, -IRB [except 31/4" models], ★-ZB [except 31/4" & 4" models, not ★ with tapered bearings], -B).
- Wheel Bearing Seals.
- Sealed Swivel Assembly.
- Dual Wheel Models.
- Heat Treated Raceways.
- Spring Loaded Models.



Wheel Types

Duralast® Forged Steel







Metal



Plastex







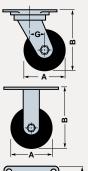


★ = available for 1-2 day PRONTO® shipment.

Dimensions in Inches

Wheel				Swivel Caster			Rigid Caster			Load	Overall	Swivel
Dia. A	Face	Туре	Replacement Number ¤	Catalog No. Roller/Prec. BB	Catalog No. Tapered Brgs	Wt. Lbs.	Catalog No. Roller/Prec. BB	Catalog No. Tapered Brgs	Wt. Lbs.	Cap. Lbs.	Height B	Offset G
31/4	2	Duralast®*	W-320-D-¾	★S-HS-3D	Х	10	★R-HS-3D	Х	6	575	- 51/4	1¾
		Plastex*	W-320-P-¾	★S-HS-3P	Х	8	★R-HS-3P	Х	4	700		
4	1½	Forged Steel	W-415-FS-¾	★S-HS-4FS	Х	12½	★R-HS-4FS	X	9	1400		1¾
	2	Duralast®	W-420-DB-1/2	★S-HS-4DB	Х	11½	★R-HS-4DB	Х	8	750	5%	
		Metal*	W-420-M-¾	★S-HS-4M	Х	11	★R-HS-4M	Х	7½	1000		
		Plastex*	W-420-P-¾	★S-HS-4P	Х	8½	★R-HS-4P	Х	5	800		
		Poly-Soft®	W-420-SPB-1/2	★S-HS-4SPB	Х	11½	★R-HS-4SPB	X	7	600		
		M.O. Rubber*	W-420-R-¾	★S-HS-4R	Х	10½	★R-HS-4R	X	6¾	300		
		Unilast®	W-420-UYB-1/2	★S-HS-4UYB	X	101/4	★R-HS-4UYB	X	8	750		
5	2	Duralast®	W-520-DB-1/2	★S-HS-5DB	★S-HS-5DT	12	★R-HS-5DB	★ R-HS-5DT	8	1050	63/4	2
		Forged Steel	W-5-FS-¾	★S-HS-5FS	S-HS-5FST	15	★R-HS-5FS	R-HS-5FST	9½	1500		
		Metal	W-520-M-¾	★S-HS-5M	Х	14	★R-HS-5M	Х	8½	1300		
		Plastex	W-520-P-¾	★S-HS-5P	Х	9½	★R-HS-5P	Х	5½	1000		
		Poly-Soft®	W-520-SPB-1/2	★S-HS-5SPB	★S-HS-5SPT	12	★R-HS-5SPB	★ R-HS-5SPT	8	840		
		M.O. Rubber	W-520-R-¾	★S-HS-5R	Х	11	★R-HS-5R	Х	7	350		
		Unilast®	W-520-UYB-1/2	★S-HS-5UYB	Х	91/4	★R-HS-5UYB	Х	51/4	900		
6	2	Duralast®	W-620-DB-1/2	★S-HS-6DB	★S-HS-6DT	13	★R-HS-6DB	★ R-HS-6DT	9½	1200	7¾	21⁄4
		Forged Steel	W-620-FS-3/4	★S-HS-6FS	S-HS-6FST	16½	★R-HS-6FS	R-HS-6FST	12	2000		
		Metal	W-620-M-¾	★S-HS-6M	Х	15	★R-HS-6M	Х	10½	1400		
		Plastex	W-620-P-¾	★S-HS-6P	Х	10½	★R-HS-6P	Х	7	1200		
		Polylast™	W-622-AYB-1/2	★S-HS-62AYB	Х	11	★R-HS-62AYB	Х	9	1200		
		Poly-Soft®	W-620-SPB-1/2	★S-HS-6SPB	★S-HS-6SPT	13	★R-HS-6SPB	★ R-HS-6SPT	9½	960		
		M.O. Rubber	W-620-R-¾	★S-HS-6R	S-HS-6RT	12	★R-HS-6R	R-HS-6RT	8½	410		
		Unilast®	W-620-UYB-1/2	★S-HS-6UYB	Х	91/4	★R-HS-6UYB	Х	5¾	1100		
8	2	Duralast®	W-820-DB-1/2	★S-HS-8DB	★S-HS-8DT	17	★R-HS-8DB	★ R-HS-8DT	13½	1500	934	2¾
		Plastex	W-820-P-¾	★S-HS-8P	Х	12	★R-HS-8P	Х	8½	1400		
		Polylast™	W-822-AYB-1/2	★S-HS-82AYB	Х	12	★R-HS-82AYB	Х	10½	1700		
		Poly-Soft®	W-820-SPB-1/2	★S-HS-8SPB	★S-HS-8SPT	17	★R-HS-8SPB	★ R-HS-8SPT	13½	1200		
		M.O. Rubber	W-820-R-¾	★S-HS-8R	S-HS-8RT	15	★R-HS-8R	R-HS-8RT	11½	500		
		Unilast®	W-820-UYB-1/2	★S-HS-8UYB	Х	10½	★R-HS-8UYB	Х	7	1500		
		Metal	W-820-M-¾	★S-HS-8M	S-HS-8MT	19	★R-HS-8M	R-HS-8MT	15½	1500		







MOUNTING **PLATE** 41/2" x 61/2" with holes slotted 27/16" x 415/16" to 3%" x 51/4" for 1/2" bolts.

^{*} This wheel lubricated through lube axle

multiplication with straight roller or precision ball bearings. For catalog number of corresponding tapered bearing wheels, consult factory.